



## EC-14 - series of products contain a roll of labels and a roll of thermal transfer ribbon.

A white polyethylene labels has been developed to meet the requirements of the pharmaceutical industry for low leachables characteristics and good mandrel hold. Labels can be used for sterilization by e-beam- and gamma radiation as well as EtO. Either natural latex or ruminant animal-derived materials are not used during the manufacturing process of adhesive. The research centre ISEGA has given the adhesive approval for direct contact with dry and moist, non-fatty foodstuffs and labelling of blood bags. This adhesive has good adhesion on glass, PE and PP and features good mandrel hold on these substrates. Adhesive can be used for sterilization by e-beam and gamma radiation as well as EtO. Neither natural latex or ruminant animal-derived materials are used during the manufacturing process of adhesive.

The thermal transfer outsprint is legible and durable, resistant to abrasion, water and temperature.

Table 1. Face stock technical data

Not for specification purposes

FACE STOCK TECHNICAL DATA		
Material	Polyethylene	
Color	White	
Appearance	Matt	
Caliper	95μm	

### Table 2. Adhesive technical data

Not for specification purposes

ADHESIVE TECHNICAL DATA		
Adhesive	Acrylic	
Initial Tack	480 N/m	FTM 9
Minimal Application Temperature	+10°C	
Service Temperature	-40°C to +100°C	

## Table 3. Ribbon technical data

Not for specification purposes

RIBBON TECHNICAL DATA		
Туре	Resin	
Color	Black	
Film thickness	4,5 μm	
Total ribbon thickness	6,2 μm	
Recommended maximum print speed	150 mm/s	

## Shelf Life

24 months from date of manufacture of product when properly stored at 22°C and 50% relative humidity.

## **Special Considerations**

For maximum bond strength, the surface should be clean and dry. Typical cleaning solvents are heptane and isopropyl alcohol.

# Note

Information presented have been determined by standard test methods and are values not to be used for specification purposes. Our recommendations on the use of our products are based on tests but we would ask for conducting your own tests to determine their suitability for your applications. Etisoft Sp. z o.o. cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.

#### Solution



Migration safe solution

# **Products**



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Clinical trial labels

